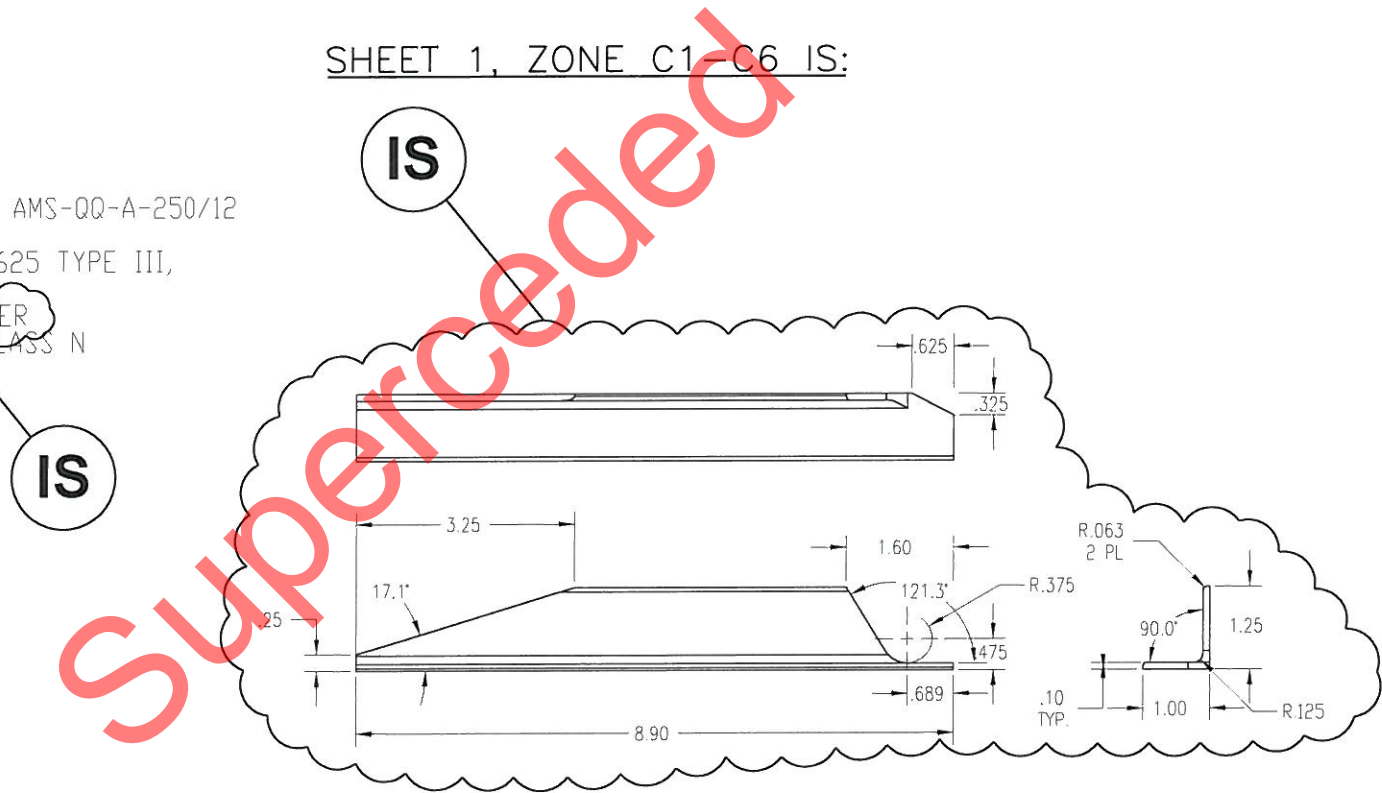


APICAL INDUSTRIES, INC.	ENGINEERING CHANGE NOTICE NO. 02865				SHEET 1 OF 1	
	DWG NO. 647.4200	REV: N/C	PREPARED BY R. ROSANO	DATE: 05/05/10	EFFECT ON DWG <input type="checkbox"/> INC. <input checked="" type="checkbox"/> UNINC.	
	DWG TITLE: BRACKETS					
	APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER		
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: CHANGED PRETREATMENT CALLOUT, MODIFIED VIEWS, ADDED VIEW FOR CUT					

SHEET 1, ZONE A1 IS:

- NOTES: UNLESS OTHERWISE SPECIFIED
- 1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
 - 2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK, PRETREAT PR-148 ADHESION PROMOTER PRIME IAW MIL-P-23377 TYPE I CLASS N
 - 3. DEBURR AND BREAK ALL SHARP EDGES
 - 4. IDENTIFY IAW MPP-120

SHEET 1, ZONE C1-C6 IS:



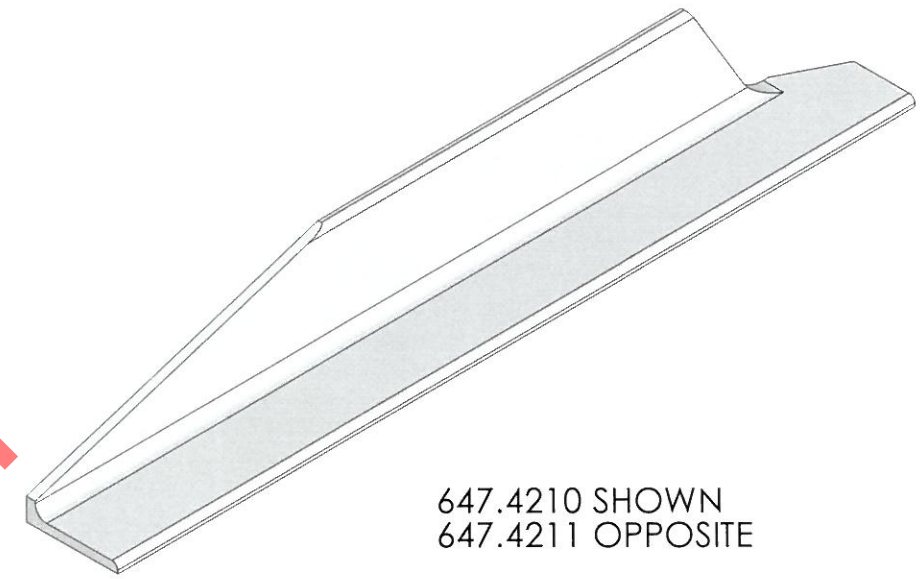
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM	CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR	DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE RELEASE: PP1		H/C
H/C	INITIAL RELEASE	08/25/09	P. BRAVO

NOTES: UNLESS OTHERWISE SPECIFIED

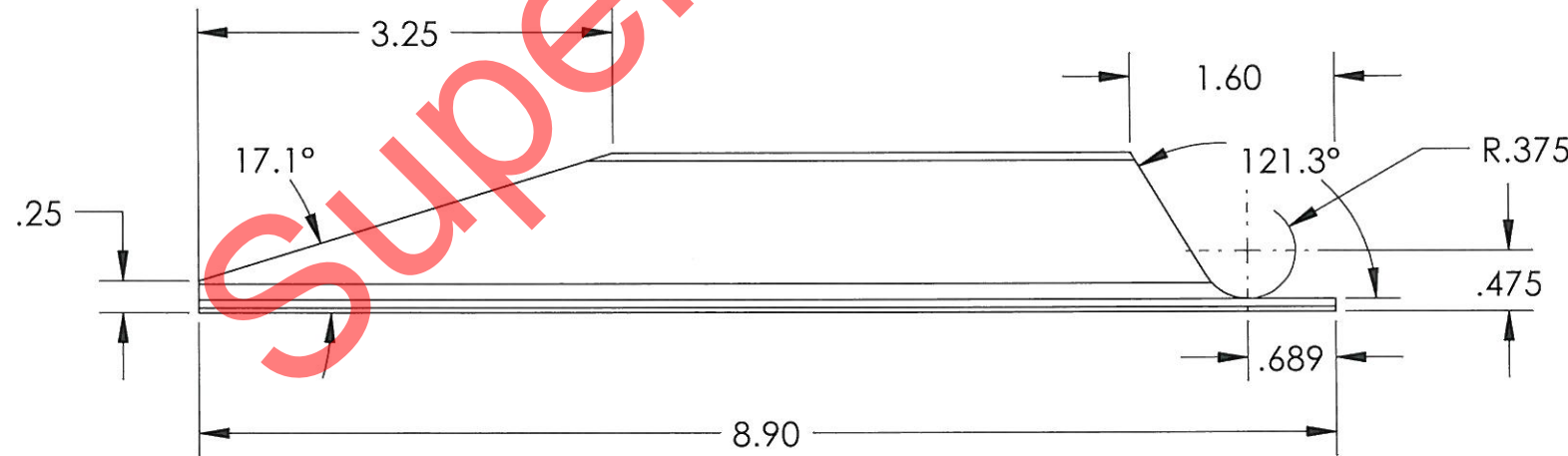
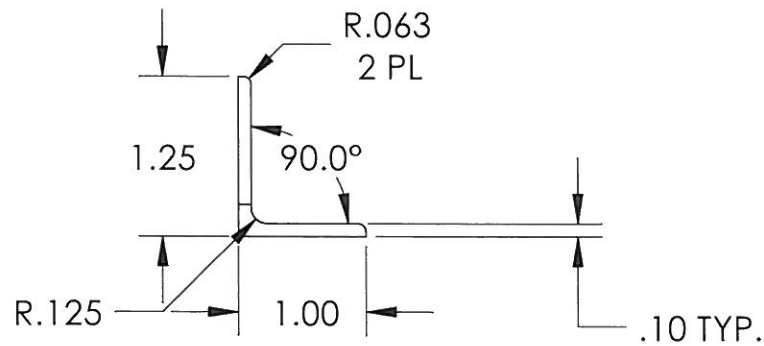
1. MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120








647.4210 SHOWN
647.4211 OPPOSITE

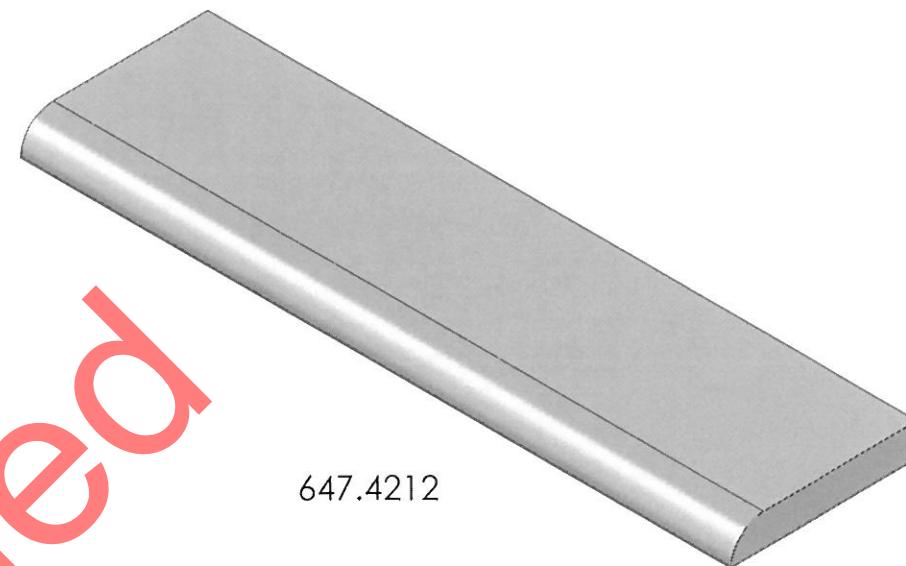
UNINCORPORATED ECN(s)

028605,

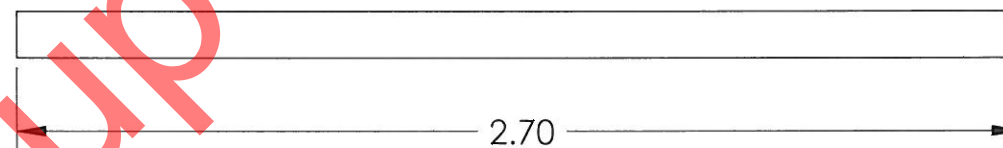
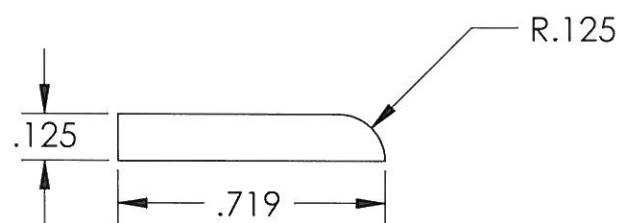


		1	3	647.4211	BRACKET RH		
		1	2	647.4210	BRACKET LH		
		1	1	647.4212	PLATE		
		FIND #		PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST				
NEXT ASSY (S) 647.3700			ORIGINAL DATE JMC-DA-(R) 08/25/09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300		
			DRAWN BY R. ROSANO				
			CHECKER D. BARIER				
			DRAWING APPROVAL P. BRAVO 08/25/09 				
			CONTRACT No.				
			BRACKETS				
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°				
SIZE B		CAGE CODE 07MZ6		DWG. NO. 647.4200		REV N/C	
SCALE NONE						SHEET 1 OF 2	

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647.4212



ORIGINAL DATE (MO-DA-YR) 08/25/09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY P. POSANO	CHECKER D. BARBER		
DRAWING APPROVAL P. BRAVO 08/25/09		BRACKETS	
CONTRACT No.		SIZE B	REV N/C
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± 5°		CAGE CODE 07MZ6	DWG. NO. 647.4200
		SCALE NONE	SHEET 2 OF 2